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APPLICANT : SUMITOMO CHEM CO LTD;

INVENTOR : YOSHIDA TERUAKI;

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TITLE : SHRINK PACKAGING FILM

ABSTRACT : PURPOSE: To obtain the titled film outstanding in low-temperature shrinkability, transparency, gloss, etc., by incorporating specified quantities of a hydrocarbon resin in a propylene copolymer containing specified amounts of a specific propylene- α -olefin copolymer followed by film-forming and drawing.

CONSTITUTION: The objective film can be obtained by incorporating (A) 100pts. wt. of a propylene copolymer containing ≥ 30 wt% of a propylene- α -olefin copolymer which is made from either propylene and ≥ 4 C α -olefin (e.g., butene-1) or propylene, ≥ 4 C α -olefin and ethylene, and has the ≥ 4 C α -olefin content 8~35(pref. 10~30)mol%, ethylene content ≤ 5 (pref. ≤ 3)mol% and cold xylene slubles 15~70(pref. 16~50)wt% with (B) 2~10pts.wt. of a hydrocarbon resin with a softening point $\geq 110^\circ\text{C}$ (e.g., petroleum resin), followed by film-forming and drawing.

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